

TIGHTENING TORQUE FOR END MILL HOLDER SET SCREWS

<i>I.D.</i>	<i>Set Screw Size</i>	<i>Tightening Torque</i>	<i>Hex Wrench Size</i>
1/8"	6-32 x 1/4	0.6 ft/lbs	1/16
3/16"	8-32 x 1/4	0.8 ft/lbs	5/64
1/4"	1/4-28 x 1/4	6.5 ft/lbs	1/8
5/16"	5/16-24 x 1/4	14 ft/lbs	5/32
3/8"	3/8-24 x 5/16	16 ft/lbs	3/16
7/16"	3/8-24 x 5/16	16 ft/lbs	3/16
1/2"	7/16-20 x 3/8	24 ft/lbs	7/32
5/8"	9/16-18 x 1/2	36 ft/lbs	9/32
3/4"	5/8-18 x 1/2	36 ft/lbs	5/16
7/8"	5/8-18 x 1/2	76 ft/lbs	5/16
1"	3/4-16 x 11/16	150 fl/lbs	3/8
1-1/4"	3/4-16 x 11/16	150 fl/lbs	3/8
1-1/2"	3/4-16 x 11/16	150 fl/lbs	3/8
2"	1-14 x 7/8	270 ft/lbs	9/16
2-1/2"	1-14 x 7/8	270 ft/lbs	9/16