

TIGHTENING TORQUE FOR COLLET CHUCKS

Collet Type	Collet Size	Nut Tightening Torque
SK	SK06	22-29 ft/lbs*
	SK10	33-34 ft/lbs
	SK16	55-62 ft/lbs
	SK25	66-73 ft/lbs
ER	ER8	4 ft/lbs
	ER11	18 ft/lbs
	ER16	40 ft/lbs
	ER20	60 ft/lbs
	ER25	75 ft/lbs
	ER32	100 ft/lbs
	ER40	125 ft/lbs
	ER50	175 ft/lbs
TG	TG25	20 ft/lbs
	TG50	35 ft/lbs
	TG75	55 ft/lbs
	TG100	75 ft/lbs
	TG150	100 ft/lbs
DA	300DA	18 ft/lbs
	200DA	25 ft/lbs
	100DA	35 ft/lbs
	180DA	40 ft/lbs

*Note: 14 ft/lbs for $\varnothing \leq 3\text{mm}$ on SK06 Collet Chucks.